



Technical Specifications

ABNT NBR ISO 13006

Dry-pressed ceramic tiles with low water absorption $E_v \leq 0,5\%$ Group Bla

Nord Cement

Line Nord

Tipology	Code	
Glazed Porcelain Tile	27030E	
Format (cm)	Thickness (mm)	Work Size (cm)
90X90	9,00	89,85X89,85
Edge	Surface	
Rectified	External	

Physical Property

Water Absorption (%)
Modulus of Breaking Strength (N/mm²)
Breaking Load (N)
Moisture Expansion (mm/m)
Crazing Resistance
Frost Resistance
Resistance to Thermal Shock

Test Standards

ISO 10545-3
ISO 10545-4
ISO 10545-4
ISO 10545-10
ISO 10545-11
ISO 10545-12
ISO 10545-9

Results

0,5
37
1800
0,1
Resist
Resist
Resist

Chemical Property

Resistance to Staining

Glazed Tiles

Test Standards

ISO 10545-14

Results

5

Resistance to Chemicals

Resistance to low concentrations of acids and alkalis
Resistance to household chemicals and swimming pool salts

ISO 10545-13
ISO 10545-13

LB
A

Coefficient of Friction	Test Standards	Results
Dry Surface	ABNT NBR 16919	0,8
Wet Surface	ABNT NBR 16919	0,6
Wet Surface	ANSI A326.3	0,6

Local of Use

CI - Commercial Light RE - Residential FA - Facade
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Settlement	Recomendado
Dry Internal Walls Joint	1,5 mm
Wet Internal Walls Joint	1,5 mm
External Walls Joint - Facade	1,5 mm
Floor joint	1,5 mm

Reaction with fire: Ceramic coatings are sintered at high temperatures and therefore do not present in their final composition organic or volatile compounds of any nature, classifying them as Class I - non-combustible.

Portobello

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