



Technical Specifications

ABNT NBR ISO 13006

Dry-pressed ceramic tiles with low water absorption $E_v \leq 0,5\%$ Group BIa

Nord Ris

Line Nord

Tipology

**Glazed
Porcelain Tile**

Code

212546EE

Size (cm)

60X60

Thickness (mm)

8.00

Work Size (cm)

59,85X59,85

Edge

Rectified

Surface

Natural

Tonality Variation

V3

Physical Property

Water Absorption (%)
Modulus of Breaking Strength (N/mm ²)
Breaking Load (N)
Moisture Expansion (mm/m)
Crazing Resistance
Frost Resistance
Resistance to Thermal Shock

Test Standards

ISO 10545-3
ISO 10545-4
ISO 10545-4
ISO 10545-10
ISO 10545-11
ISO 10545-12
ISO 10545-9

Results

0,5
35
1500
0,1
RESIST
RESIST
RESIST

Chemical Property

Resistance to Staining

Glazed Tiles

Test Standards

ISO 10545-14

Results

4

Resistance to Chemicals

Resistance to low concentrations of acids and alkalis
Resistance to household chemicals and swimming pool salts

ISO 10545-13
ISO 10545-13

LA
A

Coefficient of Friction

Dry Surface
Wet Surface
Wet Surface

Test Standards

ABNT NBR 16919
ABNT NBR 16919
ANSI A326.3

Results

0,5
0,4
0,43

Dimensions and surface quality

Length and width (mm)
Width (mm)
Thickness (mm)
Straightness of sides (mm)
Rectangularity (mm)
Surface quality (%)

Test Standards

ISO 10545-2
ISO 10545-2
ISO 10545-2
ISO 10545-2
ISO 10545-2
ISO 10545-2

Results

± 1,00
± 1,00
± 0,45
± 0,80
± 1,50
≥ 95

Local of Use

HC - Heavy Commercial | RE - Residential | FA - Facade

Settlement

Dry Internal Walls Joint
Wet Internal Walls Joint
External Walls Joint - Facade
Floor joint

Recomendado

1,5 mm
1,5 mm
1,5 mm
1,5 mm

Reaction with fire: Ceramic coatings are sintered at high temperatures and therefore do not present in their final composition organic or volatile compounds of any nature, classifying them as Class I - non-combustible.

Portobello

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