



# Technical Specifications

## ABNT NBR ISO 13006

Dry-pressed ceramic tiles with low water absorption  $E_v \leq 0,5\%$  Group Bla

## Arca Nordic st

Line Arca

Tipology

**Glazed  
Porcelain Tile**

Code

**210454E**

Size (cm)

**20X120**

Thickness (mm)

**9.00**

Work Size (cm)

**19,85X119,85**

Edge

**Rectified**

Surface

**Natural**

Tonality Variation

**V3**

### Physical Property

Physical Property	Test Standards	Results
Water Absorption (%)	ISO 10545-3	0,5
Modulus of Breaking Strength (N/mm <sup>2</sup> )	ISO 10545-4	35
Breaking Load (N)	ISO 10545-4	1500
Moisture Expansion (mm/m)	ISO 10545-10	0,1
Crazing Resistance	ISO 10545-11	RESIST
Frost Resistance	ISO 10545-12	RESIST
Resistance to Thermal Shock	ISO 10545-9	RESIST

### Chemical Property

#### Resistance to Staining

Chemical Property	Test Standards	Results
Glazed Tiles	ISO 10545-14	5

#### Resistance to Chemicals

Resistance to low concentrations of acids and alkalis	ISO 10545-13	LA
Resistance to household chemicals and swimming pool salts	ISO 10545-13	A

## Coefficient of Friction

Dry Surface	ABNT NBR 16919	0,5
Wet Surface	ABNT NBR 16919	0,4
Wet Surface	ANSI A326.3	0,43

## Dimensions and surface quality

	Test Standards	Results
Length and width (mm)	ISO 10545-2	± 1,00
Width (mm)	ISO 10545-2	± 0,60
Thickness (mm)	ISO 10545-2	± 0,45
Straightness of sides (mm)	ISO 10545-2	± 0,60 e ± 0,80
Rectangularity (mm)	ISO 10545-2	NA e ± 0,60
Surface flatness (mm)	ISO 10545-2	± 1,8 mm
Surface quality (%)	ISO 10545-2	≥ 95

## Local of Use

CI - Commercial Light | RE - Residential | FA - Facade

## Settlement

	Recomendado
Dry Internal Walls Joint	1,5 mm
Wet Internal Walls Joint	1,5 mm
External Walls Joint - Facade	1,5 mm
Floor joint	1,5 mm

Reaction with fire: Ceramic coatings are sintered at high temperatures and therefore do not present in their final composition organic or volatile compounds of any nature, classifying them as Class I - non-combustible.

# Portobello

Portobello SA - Fábrica | contato@portobello.com.br  
SAC: 800 648 2002 1 BR 101 - Km 163 - Cx. Postal 15  
Tijucas/SC - Brasil - 88200-000

